

# BANDSAW BLADES

## Aggressor® BI-METAL BANDSAW BLADES

Bi-Metal Bandsaw Blades by Aggressor® have high speed steel teeth for a sharper cut and give you a longer lasting blade. HSS edge contains 8% cobalt. Available in coils or custom-welded to length.



### Narrow Width Bands M-42

- Solids and thick wall tubing of medium to difficult material, such as stainless steels
- 5° positive rake for easier penetration and reduced vibration
- Narrow width from 1/4" to 1/2" for contour and miter cutting
- Narrow width and gauge can be welded by customer for die building and internal cutting re-use
- HSS Edge contains 8% cobalt



0° Rake



### Narrow Bands M-42

WIDTH x GAUGE			VARIABLE PITCH					CONSTANT PITCH				
INCH	(MM)	COIL LENGTH	Model Number	Model Number	Model Number	Model Number	Model Number	Model Number	Model Number	Model Number	Model Number	Model Number
			6/10	8/12	10/14	4 Hook	6 Positive	10 Raker	14 Raker	18 Wavy	24 Raker	24 Wavy
1/4 x .035	(6,00 x 0,90)	250 ft.	--	--	--	--	--	--	A906	A907	--	--
3/8 x .035	(10,0 x 0,90)	250 ft.	--	--	A915	A911	--	--	--	--	--	--
1/2 x .020	(12,5 x 0,51)	250 ft.	--	--	A821*	--	--	--	A822*	A823*	A824*	A825*
1/2 x .025	(12,5 x 0,64)	250 ft.	A902	A905	A901	--	--	--	--	A931	A900	--
1/2 x .035	(12,5 x 0,90)	250 ft.	--	A919	A936	A937	A908	--	--	A933	--	--

\*Color denotes Matrix II material

### M-1000 M-42 (Straight Tooth)

- All-purpose band for moderate to difficult to cut materials
- Provides higher heat and wear durability
- 0° for smoother cutting and general applications

### M-1000 M-42 (Straight Tooth)

WIDTH x GAUGE			VARIABLE PITCH				CONSTANT PITCH			
INCH	(MM)	COIL LENGTH	Model Number	Model Number	Model Number	Model Number	Model Number	Model Number	Model Number	Model Number
			3/4	4/6	5/8	6/10	8/12	10/14	10 Raker	14 Wavy
3/4 x .035	(19,0 x 0,90)	250 ft.	--	--	--	A934	A932	A952	A943	A944
1 x .035	(27,0 x 0,90)	250 ft.	A976	A974	A975	A970	A971	A920	--	A973
1-1/4 x .042	(34,0 x 1,10)	250 ft.	A965	A964	A966*	A967	--	--	--	--
1-1/2 x .050	(41,0 x 1,27)	150 ft.	--	A980	--	--	--	--	--	--



\* A966 material is available in 450 ft. master coils.



0° Rake



### M-2000 M-42 (Positive Rake Tooth)

- Solids and thick wall tubing of medium to difficult material, such as stainless steels
- 5° positive rake for easier penetration and reduced vibration

### M-2000 M-42 (Positive Tooth)

WIDTH x GAUGE			VARIABLE PITCH						CONSTANT PITCH
INCH	(MM)	COIL LENGTH	Model Number	Model Number	Model Number	Model Number	Model Number	Model Number	Model Number
			3/4	4/6	5/8	6/10	8/12	10/14	10 Raker
3/4 x .035	(19,0 x 0,90)	250 ft.	--	--	A9035	A904	--	--	--
1 x .035	(27,0 x 0,90)	250 ft.	A9275	A9285	A9295	A930	A916	A922	A923
1-1/4 x .042	(34,0 x 1,10)	250 ft.	A9605	A9615	A9625	A963	--	A955*	--
1-1/2 x .050	(41,0 x 1,27)	150 ft.	A9775	A9785	A9795	--	--	--	--



\* A955 material is available in 450 ft. master coils.



5° Positive Rake



- Ordering by the listed Product Codes, is for coil stock only.
- When ordering custom welded lengths use the Model # followed by a "W" and your exact weld length.

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# BANDSAW BLADES

## M-3000 M-42 (High Positive Rake Tooth)

- High production band for difficult to cut materials, such as monels, titanium, inconels, and stainless steels, etc.
- Greater beam strength
- Specially engineered relief angle
- 10° high positive rake for faster cutting time

## M-3000 M-42 (High Positive Rake Tooth)

WIDTH x GAUGE			VARIABLE PITCH		
INCH	(MM)	COIL LENGTH	Model Number 2/3	Model Number 3/4	Model Number 4/6
3/4 x .035	(19,0 x 0,90)	250 ft.	--	--	A903
1 x .035	(27,0 x 0,90)	250 ft.	A927	A928	A929
1-1/4 x .042	(34,0 x 1,10)	250 ft.	A960	A961	A962
1-1/2 x .050	(41,0 x 1,27)	150 ft.	A977	A978	A979
2 x .063	(54,0 x 1,60)	150 ft.	A981	A982	A983



10° high positive rake with DUPLEX tooth design for maximum strength when cutting difficult material such as super alloys



## M-4000 M-42 (Heavy Set)

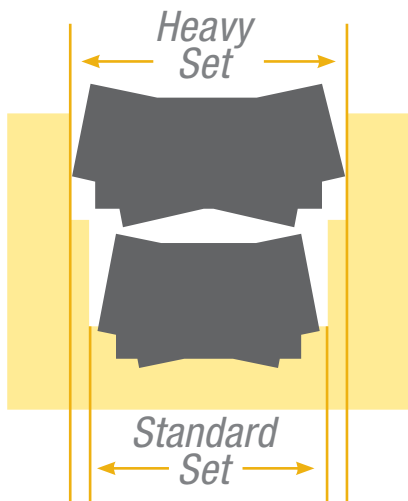
- For large and bundle cutting of structural steel
- Ideal for applications where a larger kerf is needed to prevent blade pinching and stalling from material stresses and movement

## M-4000 M-42 (Heavy Set)

WIDTH x GAUGE			VARIABLE PITCH			
INCH	(MM)	COIL LENGTH	Model Number 2/3	Model Number 3/4	Model Number 4/6	Model Number 5/7
1 x .035	(27,0 x 0,90)	250 ft.	AXS927	--	AXS929	AXS930
1-1/4 x .042	(34,0 x 1,10)	250 ft.	--	AXS961	AXS962	AXS989
1-1/2 x .050	(41,0 x 1,27)	150 ft.	--	AXS978	AXS979	AXS9885
2 x .063	(54,0 x 1,60)	150 ft.	AXS981	AXS999	AXS983	--



Positive Rake



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- When ordering custom welded lengths use the Model # followed by a "W" and your exact weld length.